

**802.62SA****PURHOTMELT****Product Characteristic**

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- High initial adhesion and final adhesion ;
- Good fluidity and wettability; ;
- Good adhesion to plastic & metal ;
- High and low temperature resistance, good water resistance

**Application Field**

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- Can be used for wrapping WPC, plastic steel, foam board etc.
- Can be used for bonding wood plastic, plastic steel, aluminum, wood lines, etc.

**Technical Detail**

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- State : White or beige
- Density : about 1.10g/cm<sup>3</sup>
- Viscosity : 30000±8000 cP/130°C
- Open Time : 15±2min/30°C

**Application Condition**

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- Substrate pre-treatment : The surface of the substrate is clean and above room temperature (20°C).
- Processing Temperature : 120~150°C.
- Glue Spread : 30~60g/m<sup>2</sup> (Adjusted for different substrates and bonding strength requirements ) .
- Curing Time : Proper air humidity facilitates the establishment of final strength ( RT≥25°C , 90% ≥RH≥40% ) , Curing time suggestion , RT < 15°C , RH > 40%时 , curing time 3~7d ; RT > 15°C , RH > 40%时 , curing time 1~3d.

**Gluing device**

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- Melt system in 20L/200L drums for squeegee coating equipment.

**Cleaning**

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Use our special cleaning agent JWYP-201B to clean the hose or melt glue system.

**Notes**

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A small amount of odorous gas will be released when melting, the construction process should take appropriate protective measures and ventilation measures.

**Package**

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20kg iron drum/paper drum, 200kg iron drum packaging

**Storage**

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Store in a cool and dry environment and avoid direct sunlight, storage temperature should be below 35°C

Expiry date : 6 months

## Services

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Our service department provides free consultation service 24 hours a day. When the material or process is changed, the suitability of the product must be determined after the test before use. Our company is not legally responsible for any part of the product that exceeds the value of the product.